

National Measurement Institute

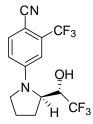


CERTIFIED REFERENCE MATERIAL CERTIFICATE OF ANALYSIS

NMIA D1073: LGD-4033

Report ID: D1073.2023.01

Chemical Formula: C₁₄H₁₂F₆N₂O Molecular Weight: 338.3 g/mol



Certified value

Batch No.	CAS No.	Purity (mass fraction)
20-D-02	1165910-22-4	99.7 ± 0.3%

The uncertainty has been calculated according to ISO Guide 35 and is stated at the 95% confidence limit (k = 2).

IUPAC name: 4-{(2R)-2-[(1R)-2,2,2-Trifluoro-1-hydroxyethyl]-1-pyrrolidinyl}-2-(trifluoromethyl)benzonitrile.

CAS registry number 1165910-22-4 represents the molecular structure as depicted above with the stereochemistry at C2 of the ethyl chain and C2 of the pyrrolidine ring assigned as the R configuration at both centres. The relative stereochemistry and enantiomeric purity for this material have not been confirmed.

Expiration of certification: The property values are valid till 12 July 2026, three years from the date of re-certification provided the **unopened** material is handled and stored in accordance with the recommendations below. The material as issued in the unopened container and stored as recommended below should be suitable for use beyond this date, subject to confirmation of batch stability from the issuing body. The expiry date/shelf life does not apply to sample bottles that have been opened. In such cases it is recommended that the end-user conduct their own in-house stability trials.

Description: Off-white powder sourced from an external supplier and certified for identity and purity by NMIA. Packaged in amber glass bottles with a septum and crimped aluminium cap.

Intended use: This certified reference material is suitable for use as a primary calibrator.

Instructions for use: Equilibrate the bottled material to room temperature before opening.

Recommended storage: When not in use this material should be stored at or below 25 °C in a closed container in a dry, dark area.

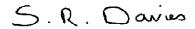
Metrological traceability: The certified purity value is traceable to the SI unit for mass (kg) through Australian national standards via balance calibration. In the mass balance all impurities are quantified as a mass fraction and subtracted from 100%. Quantitative NMR provides an independent direct measure of the mass fraction of the analyte of interest, calibrated with an internal standard certified for purity (mass fraction).

Stability: This material has demonstrated stability over a minimum period of three years. The measurement uncertainty at the 95% confidence interval includes a stability component which has been estimated from annual stability trials.

The long-term stability of the compound in solution has not been examined.

Homogeneity assessment: The homogeneity of the material was assessed using purity assay by GC-FID on seven randomly selected 1-2 mg sub samples of the material. The material was judged to be sufficiently homogeneous at this level of sampling as the variation in analysis results between samples was not significantly different at a 95% confidence level from that observed on repeat analysis of the same sample.

Safety: Treat as a hazardous substance. Use appropriate work practices when handling to avoid skin or eye contact, ingestion or inhalation of dust. Refer to the provided safety data sheet.



Dr Stephen R. Davies, Team Leader, Chemical Reference Materials, NMI. 21 July 2023

This report supersedes any issued prior to 21 July 2023

NATA Accreditation No. 198 / Corporate Site No. 14214.

Legal notice: Terms and Conditions associated with the provision of this reference material can be found on the NMIA website.

Characterisation Report:

The identity was confirmed by a range of spectroscopic techniques, NMR, IR and MS. The certified purity value was obtained by mass balance from a combination of traditional analytical techniques, including GC-FID, thermogravimetric analysis, Karl Fischer analysis, and ¹H NMR spectroscopy. The purity value is calculated as per Equation 1.

Purity = $(100 \% - I_{ORG}) \times (100 \% - I_{VOL} - I_{NVR})$

Equation 1

 I_{ORG} = Organic impurities of related structure, I_{VOL} = volatile impurities, I_{NVR} = non-volatile residue.

Supporting evidence is provided by quantitative NMR and elemental microanalysis.

The purity value obtained by quantitative nuclear magnetic resonance (qNMR). A combination of the one-proton doublet of doublets at 7.77 ppm, the two-proton multiplet at 4.23 ppm were measured against a certified internal standard of *bis*-(trimethylsilyl)benzene.

Supporting evidence is provided by elemental microanalysis.

QNMR: Instrument: Bruker Avance-III-500

Field strength: 500 MHz

Solvent: DMSO- d_6 (2.50 ppm)

Internal standard: Bis-(trimethylsilyl)benzene (100.0% mass fraction)

Initial analysis: Mean (4.23 ppm) = 99.8%, s = 0.4% (5 sub samples, August 2020) Initial analysis: Mean (7.77 ppm) = 99.7%, s = 0.3% (5 sub samples, August 2020)

GC-FID: Instrument: Varian CP-3800

Column: DB-17, 30 m \times 0.32 mm l.D. \times 0.25 μ m

Program: 180 °C (1 min), 10 °C/min to 240 °C (10 min), 20 °C/min to 280 °C (10 min)

180 °C (1 min), 10 °C/min to 280 °C (5 min)

Injector: 250 °C or 200°C

Detector Temp: 320 °C Carrier: Helium Split ratio: 20/1

Relative mass fraction of the main component:

Initial analysis: Mean = 100.0%, s = 0.002% (7 sub samples in duplicate, July 2020) Re-analysis: Mean = 100.0%, s = 0.002% (5 sub samples in duplicate, June 2021) Re-analysis: Mean = 100.0%, s = 0.001% (5 sub samples in duplicate, July 2023)

Karl Fischer analysis: Moisture content ≤ 0.1% mass fraction (August 2020, May 2021 and July 2023)

Thermogravimetric analysis: Volatiles content < 0.1% and non-volatile residue < 0.2% mass fraction (September

2020)

Spectroscopic and other characterisation data

GC-MS: Instrument: Agilent 6890/5973

Column: DB-5MS, 30 m x 0.25 mm l.D. x 0.25 μ m Program: 60 °C (1 min), 10 °C/min to 300 °C (5 min)

Injector: 250 °C Split ratio: 20/1 Transfer line temp: 280 °C Carrier: Helium Scan range: 50-550 m/z

The retention time of the parent compound is reported with the major peaks in the mass spectra. The latter are

reported as mass/charge ratios and (in brackets) as a percentage relative to the base peak.

Parent (18.9 min): 338 (M⁺, 7), 319 (2), 239 (100), 220 (2), 197 (18), 170 (19) m/z

IR: Instrument: Bruker Alpha Platinum ATR

Range: 4000-400 cm⁻¹, neat

Peaks: 3418, 2221, 1600, 1515, 1456, 1396, 1273, 1187, 1111, 1036, 990, 886, 818, 689, 593,

552, 475 cm⁻¹

¹H NMR: Instrument: Bruker Avance III-500

Field strength: 500 MHz

Solvent: CDCl₃ (7.26 ppm)

Spectral data: δ 2.02-2.22 (4H, m), 2.69 (1H, br s), 3.31 (1H, m), 3.63 (1H, t, J = 8.5 Hz), 3.91 (1H,

quintet, J = 6.9 Hz), 4.24 (1H, t, J = 7.5 Hz), 6.91 (1H, dd, J = 2.5, 9.0 Hz), 7.07 (1H, d,

J = 2.0 Hz), 7.56 (1H, d, J = 8.5 Hz) ppm

Dichloromethane estimated at 0.2% mass fraction was observed in the ¹H NMR

¹³C NMR: Instrument: Bruker Avance III-500

Field strength: 126 MHz

Solvent: CDCl₃ (7.26 ppm)

Spectral data: δ 23.0, 29.3, 49.5, 58.6, 72.5 (q, J_{C-F} = 28.9 Hz), 96.1, 111.1 (q, J_{C-F} = 5.0 Hz), 115.4,

117.2, 122.7 (q, $J_{C-F} = 274 \text{ Hz}$), 124.7 (q, $J_{CF} = 282 \text{ Hz}$), 133.9 (q, $J_{C-F} = 31.4$), 135.7,

151.3 ppm

Melting point: 108-109 °C

Microanalysis: Found: C = 49.6%; H = 3.5%; N = 8.3% (June 2020)

Calculated: C = 49.7%; H = 3.6%; N = 8.3% (Calculated for $C_{14}H_{12}F_6N_2O$)