National Measurement Institute



CERTIFIED REFERENCE MATERIAL CERTIFICATE OF ANALYSIS

NMIA D1080: Methyl α-phenylacetoacetate

Report ID: D1080.2025.01

Chemical Formula: C₁₁H₁₂O₃

Molecular Weight: 192.2 g/mol

OOMe

Certified value

| Batch No. | CAS No. | Purity (mass fraction) |
|-----------|------------|------------------------|
| 21-D-02 | 16648-44-5 | 99.4 ± 0.7% |

The uncertainty has been calculated according to ISO Guide 35 and is stated at the 95% confidence limit (k = 2).

IUPAC name: Methyl 2-phenyl-3-oxobutanoate.

Expiration of certification: The property values are valid till 20 January 2030, five years from the date of re-certification provided the **unopened** material is handled and stored in accordance with the recommendations below. The material as issued in the unopened container and stored as recommended below should be suitable for use beyond this date, subject to confirmation of batch stability from the issuing body. The expiry date/shelf life does not apply to sample bottles that have been opened. In such cases it is recommended that the end-user conduct their own in-house stability trials. The material will be re-tested on an annual basis to ensure that the property values are still valid. In the event a product fails the stability trial, notification will be sent to all impacted customers.

Description: Off-white powder sourced from an external supplier and certified for identity and purity by NMI Australia. Packaged in amber glass bottles with a septum and crimped aluminium cap.

Intended use: This certified reference material is suitable for use as a primary calibrator.

Instructions for use: Equilibrate the bottled material to room temperature before opening.

Recommended storage: When not in use this material should be stored at or below 25 °C in a closed container in a dry, dark area.

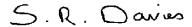
Metrological traceability: The certified purity value is traceable to the SI unit for mass (kg) through Australian national standards via balance calibration. In the mass balance approach all impurities are quantified as a mass fraction and subtracted from 100%.

Stability: The measurement uncertainty at the 95% confidence interval includes a stability component which has been estimated from annual and accelerated stability trials, the latter conducted at 40 °C and 75% humidity for a 14 day period. This material has demonstrated stability over a minimum period of three years. The measurement uncertainty at the 95% confidence interval includes a stability component which has been estimated from annual stability trials.

The long-term stability of the compound in solution has not been examined.

Homogeneity assessment: The homogeneity of the material was assessed using purity assay by GC-FID on ten randomly selected 1-2 mg sub samples of the material. The material was judged to be sufficiently homogeneous at this level of sampling as the variation in analysis results between samples was not significantly different at a 95% confidence level from that observed on repeat analysis of the same sample.

Safety: Treat as a hazardous substance. Use appropriate work practices when handling to avoid skin or eye contact, ingestion or inhalation of dust. Refer to the provided safety data sheet.



Dr Stephen R. Davies, Team Leader, Chemical Reference Materials, NMI. 29 January 2025

This report supersedes any issued prior to 29 January 2025.

NATA Accreditation No. 198 / Corporate Site No. 14214.

Legal notice: Terms and Conditions associated with the provision of this reference material can be found on the NMIA website.

Characterisation Report:

The identity was confirmed by a range of spectroscopic techniques, NMR, IR and MS. The certified purity value was obtained by mass balance from a combination of traditional analytical techniques, including GC-FID, thermogravimetric analysis, Karl Fischer analysis, and ¹H NMR spectroscopy. The purity value is calculated as per Equation 1.

Purity = $(100 \% - I_{ORG}) \times (100 \% - I_{VOL} - I_{NVR})$

Equation 1

I_{ORG} = Organic impurities of related structure, I_{VOL} = volatile impurities, I_{NVR} = non-volatile residue.

Supporting evidence is provided by elemental microanalysis.

Warning: This material is sensitive to the quality of the silanised glass liner when injected at elevated temperature

above 150 °C onto a GC column.

GC-FID: Instrument: Varian 3800

Column: HP-5, 30 m \times 0.32 mm I.D. \times 0.25 μ m

Program: 130 °C (1 min), 10 °C/min to 190 °C, 20 °C/min to 280 °C (3 min)

Injector: 150 °C

Detector Temp: 320 °C

Carrier: Helium

Split ratio: 20/1

Relative mass fraction of the main component derivatised with methoxamine (syn and anti): Initial analysis: Mean = 99.7%, s = 0.02% (5 sub samples in duplicate, April 2023) Re-analysis: Mean = 99.7%, s = 0.01% (5 sub samples in duplicate, March 2024) Re-analysis: Mean = 99.5%, s = 0.04% (5 sub samples in duplicate, January 2025)

GC-FID: Instrument: Agilent 6890N

Column: HP-5, 30 m \times 0.32 mm I.D. \times 0.5 μ m

Program: 130 °C (1 min), 10 °C/min to 190 °C, 20 °C/min to 300 °C (3 min)

Injector: 150 °C

Detector Temp: 320 °C

Carrier: Helium

Split ratio: 20/1

Relative mass fraction of the main component:

Initial analysis: Mean = 99.7%, s = 0.01% (10 sub samples in duplicate, April 2021) Re-analysis: Mean = 99.7%, s = 0.05% (5 sub samples in duplicate, May 2022)

Karl Fischer analysis: Moisture content ≤ 0.1% mass fraction (April 2021, April 2022, March 2023, February

2024, & January 2025)

Thermogravimetric analysis: Non-volatile residue < 0.2% mass fraction (April 2021)

Spectroscopic and other characterisation data

GC-MS: Instrument: Agilent 6890/5973

Column: DB-5MS, 30 m x 0.25 mm I.D. x 0.25 μm

Program: 130 °C (1 min), 10 °C/min to 190 °C, 20 °C/min to 300 °C (3 min)

Injector: 150 °C
Split ratio: 20/1
Transfer line temp: 280 °C
Carrier: Helium
Scan range: 50-550 m/z

The retention time of the parent compound is reported with the major peaks in the mass spectra. The latter are

reported as mass/charge ratios and (in brackets) as a percentage relative to the base peak.

Parent (5.0 min): 192 (M+, 5), 150 (83), 118 (100), 91 (34), 90 (37), 89 (24), 77 (21), 43 (56) m/z

ESI-MS: Instrument: Micromass Quatro LC Micro

Operation: Positive ion mode, direct infusion at 10 μ L/min Ionisation: ESI spray voltage at 3.5 kV positive ion

EM voltage: 650 V Cone voltage: 25 V

Peak: 215 (M+Na⁺) m/z

TLC: Conditions: Kieselgel 60F₂₅₄. Hexane/ethyl acetate (4:1)

Single spot observed, $R_f = 0.7$. Visualisation with UV at 254 nm.

IR: Bruker Alpha Platinum ATR

Range: 4000-400 cm⁻¹, neat

Peaks: 1737, 1705, 1354, 1214, 1144, 978, 735, 700, 554 cm⁻¹

¹H NMR: Instrument: Bruker Avance III-500

Field strength: 500 MHz

Solvent: CDCl₃ (7.26 ppm)

Spectral data: δ 2.18 (3H, s), 3.76 (3H, s), 4.70 (1H, s), 7.33-7.39 (5H, m) ppm

¹³C NMR: Instrument: Bruker Avance III-500

Field strength: 126 MHz

Solvent: CDCl₃ (77.16 ppm)

Spectral data: δ 28.9, 52.7, 65.8, 128.5, 129.1, 129.5, 132.7, 169.1, 201.6 ppm

Melting point: 61-63 °C

Microanalysis: Found: C = 68.8%; H = 6.4% (April, 2021)

Calculated: C = 68.7%; H = 6.3% (Calculated for $C_{11}H_{12}O_3$)